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- 1) Rod end used has Steel 52100 inner ball and 25CrMo4 heat treated race with PTFE lining for lubrication. Ultimate radial static load: 129kN
- 2) Rod end spacers are 6061-T6 aluminium
- 3) Vernier sleeve/thread adjuster is with inner $\frac{3}{4}$ -16 UNF 3B inner thread, M27x2 grade A outer thread and CNC machined from 25CrMo4 steel
- 4) Welding assembly is welded together in a jig using GTAW welding method and meet EN ISO 13920-B for tolerances and EN ISO 5817-C for quality.
- 5) The tube is 25CrMo4 steel and so is the CNC formed clevis and CNC turned threaded tube end
- 6) All hardware is minimum 8.8 class and zinc coated for corrosion prevention

Design process involves calculating loads at different suspension mounting points during cornering and braking scenarios and applying them to design models using Finite Element Analyses and the topology is optimised to meet minimum 4x safety margin for material stress.



Figure 1. GKtech S-chassis v4 camber arm