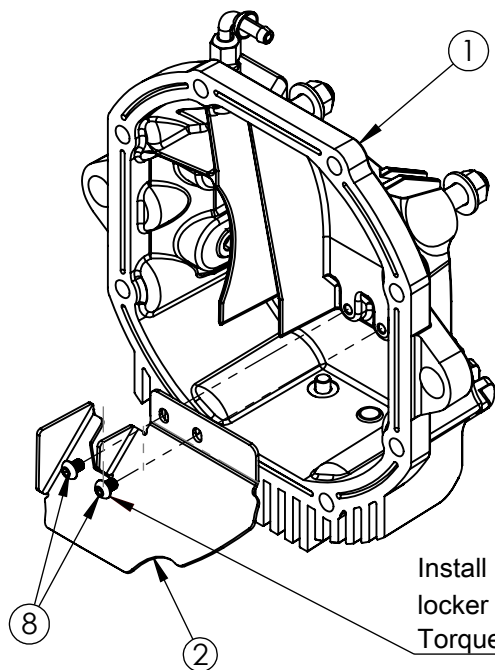


Z334-CAST

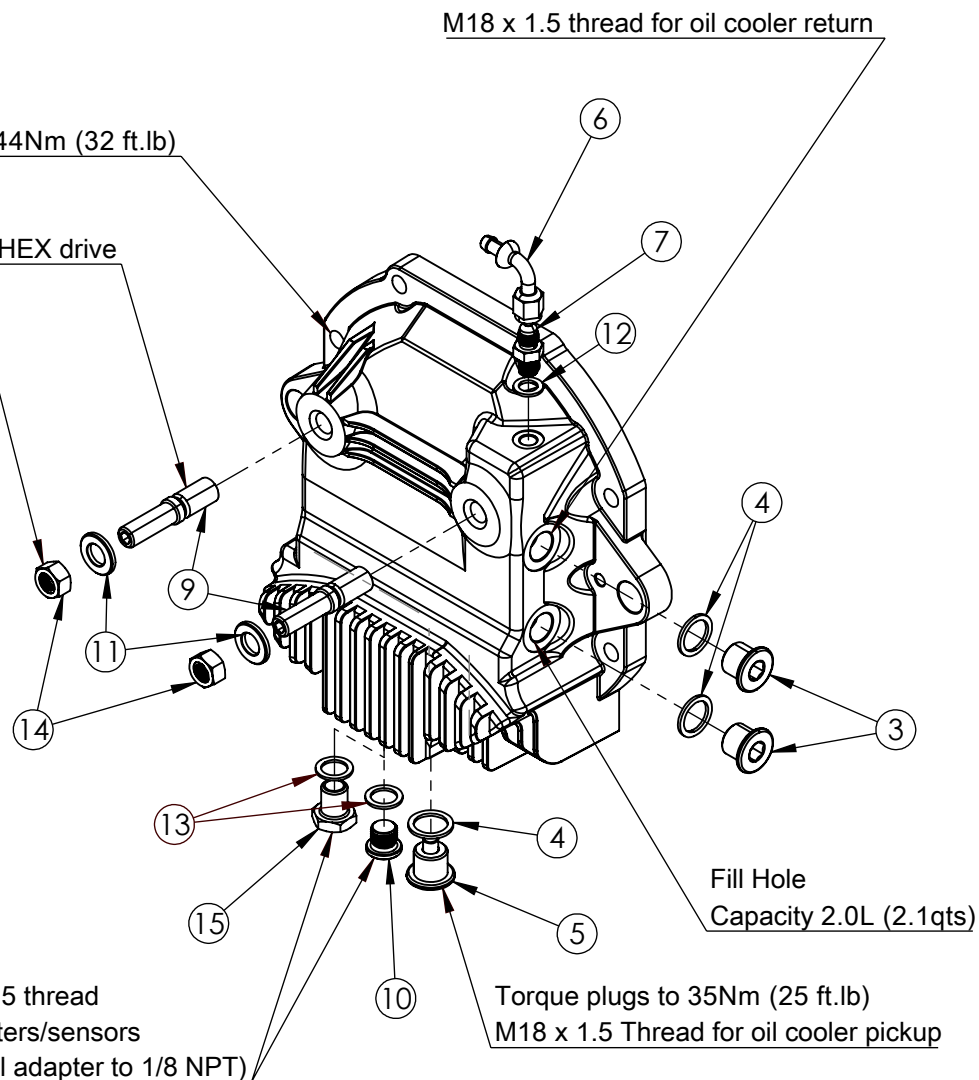


Install using high strength thread locker (Loctite 263) or equivalent
Torque to 10Nm (7.4 ft.lb)

Set studs in place hand tight using 6mm HEX drive

Torque nuts to 90Nm (66 ft.lb)

Torque rear cover bolts to 44Nm (32 ft.lb)



Fill Hole
Capacity 2.0L (2.1qts)

Torque plugs to 35Nm (25 ft.lb)
M18 x 1.5 Thread for oil cooler pickup

M14 x 1.5 thread
for adapters/sensors
(Optional adapter to 1/8 NPT)

ITEM NO.	DESCRIPTION	QTY.
1	REAR CASING COVER	1
2	Z33 DIFF COVER BAFFLE	1
3	M18 Hex Drive Plug	2
4	M18 Aluminium Sealing Washer	3
5	M18 Hex Drive Plug With Magnet	1
6	90deg Fitting	1
7	Straight Fitting	1
8	Button Head Hex Drive Screw	2
9	HEX SOCKET STUD M14x2.0 - M12x1.25 - 70mm	2
10	M14 Hex Drive Plug	1
11	DIN 125 Zinc-Plated Steel Washer	2
12	M10 Aluminium Sealing Washer	1
13	M14 Metal Sealing Washer	2
14	ISO CLASS 6, Spring-Stop Locknut	2
15	Adapter Fitting	1